



Turning
Inserts



Threading
Inserts
Parting &
Grooving
Inserts



Milling
Inserts



Woodworking
Inserts



Drilling
Inserts



Circular
Saw



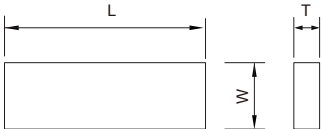
Carbide
Flats

Carbide Flats



Carbide Flats

154L

Shape	Style	Dimension (mm)			GEHM Grade	
		L	W	T	GU20	GU25UF
	KG01154001	154	8.0	3	•	•
	KG01154002	154	13.0	3	•	•
	KG01154003	154	16.2	3	•	•
	KG01154004	154	8.0	4	•	•
	KG01154005	154	13.0	4	•	•
	KG01154006	154	16.2	4	•	•
	KG01154007	154	13.0	5	•	•
	KG01154008	154	8.2	2	•	
	KG01154009	154	8.2	3	•	



Turning Inserts



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Woodworking Inserts



Drilling Inserts










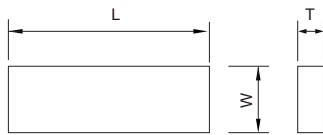
Circular Saw



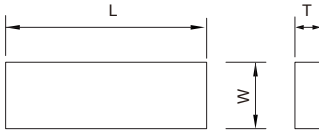
Carbide Flats

200L

Shape	Style	Dimension (mm)			GEHM Grade		
		L	W	T	GK05	GU10	GU20
 Turning Inserts  Threading Inserts Parting & Grooving Inserts  Milling Inserts  Woodworking Inserts  Drilling Inserts  Circular Saw  Carbide Flats	KG01200106	200	4	1.5			•
	KG01200087	200	5	1.5		•	
	KG01200099	200	6	1.5		•	
	KG01330092	200	8	1.5		•	
	KG01200088	200	10	1.5		•	
	KG01200089	200	12	1.5		•	
	KG01300097	200	15	1.5		•	
	KG01200098	200	20	1.5		•	
	KG01200090	200	4	2			•
	KG01200109	200	5	2			•
	KG01200056	200	6	2	•	•	•
	KG01200057	200	8	2	•	•	•
	KG01200059	200	10	2	•	•	•
	KG01200036	200	12	2	•	•	•
	KG01200086	200	14	2			•
	KG01200060	200	15	2	•	•	•
	KG01200061	200	16	2			•



200L

Shape	Style	Dimension (mm)			GEHM Grade		
		L	W	T	GK05	GU10	GU20
	KG01200062	200	18	2		•	•
	KG01200063	200	20	2		•	•
	KG01200096	200	22	2		•	
	KG01330064	200	25	2		•	•
	KG01200065	200	30	2	•	•	•
	KG01200025	200	5	3	•		
	KG01200027	200	6	3	•		
	KG01200029	200	8	3	•	•	
	KG01200104	200	9	3	•		
	KG01200005	200	10	3	•	•	•
	KG01200031	200	12	3	•	•	•
	KG01330084	200	14	3	•	•	•
	KG01200007	200	15	3	•	•	•
	KG01200066	200	16	3	•	•	•
	KG01200045	200	18	3	•		•
	KG01200009	200	20	3	•		•
KG01200094	200	22	3	•		•	



Turning Inserts



Threading Inserts
Parting &
Grooving Inserts



Milling Inserts



Woodworking Inserts



Drilling Inserts










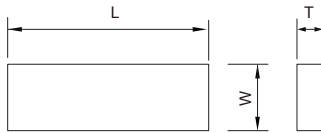
Circular Saw



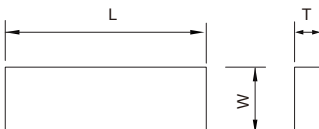
Carbide Flats

200L

Shape	Style	Dimension (mm)			GEHM Grade		
		L	W	T	GK05	GU10	GU20
 Turning Inserts  Threading Inserts Parting & Grooving Inserts  Milling Inserts  Woodworking Inserts  Drilling Inserts  Circular Saw  Carbide Flats	KG01200043	200	25	3	•		
	KG01200067	200	30	3	•		•
	KG01200095	200	4	4			•
	KG01200026	200	5	4	•		
	KG01200028	200	6	4	•		
	KG01200030	200	8	4	•		
	KG01200013	200	10	4	•	•	•
	KG01200032	200	12	4	•		
	KG01200085	200	14	4	•	•	•
	KG01200015	200	15	4	•	•	•
	KG01200016	200	16	4	•	•	•
	KG01200047	200	18	4	•	•	•
	KG01200046	200	20	4	•	•	•
	KG01200044	200	25	4	•		
	KG01200017	200	30	4			•
	KG01200068	200	5	5			•
	KG01200069	200	6	5			•



200L

Shape	Style	Dimension (mm)			GEHM Grade
		L	W	T	GU20
	KG01200058	200	8	5	•
	KG01200070	200	10	5	•
	KG01200171	200	12	5	•
	KG01200072	200	15	5	•
	KG01200073	200	16	5	•
	KG01200074	200	18	5	•
	KG01200075	200	20	5	•
	KG01200103	200	22	5	•
	KG01200076	200	25	5	•
	KG01200077	200	30	5	•
	KG01200078	200	40	5	•



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Drilling Inserts










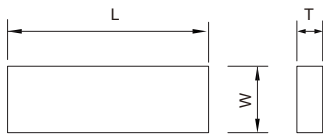
Circular Saw



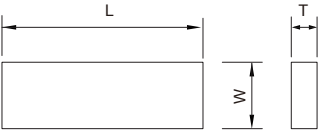
Carbide Flats

330L

Shape	Style	Dimension (mm)			GEHM Grade	
		L	W	T	GK05	GU20
 Turning Inserts  Threading Inserts Parting & Grooving Inserts  Milling Inserts  Woodworking Inserts  Drilling Inserts  Circular Saw  Carbide Flats	330L	330	4	1.5	•	•
	KG01330010	330	4	1.5	•	•
	KG01330011	330	5	1.5	•	•
	KG01330012	330	6	1.5	•	•
	KG01330013	330	8	1.5	•	•
	KG01330014	330	10	1.5	•	•
	KG01330015	330	12	1.5	•	•
	KG01330016	330	14	1.5	•	•
	KG01330017	330	15	1.5	•	•
	KG01330018	330	16	1.5	•	•
	KG01330019	330	18	1.5	•	•
	KG01330020	330	20	1.5	•	•
	KG01330021	330	22	1.5	•	•
	KG01330022	330	25	1.5	•	•
	KG01330023	330	30	1.5	•	•
	KG01330024	330	4	2	•	•
	KG01330025	330	5	2	•	•
	KG01330026	330	6	2	•	•










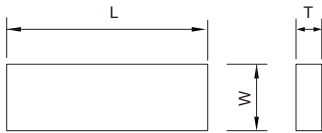
330L

Shape	Style	Dimension (mm)			GEHM Grade	
		L	W	T	GK05	GU20
	KG01330027	330	8	2	•	•
	KG01330028	330	10	2	•	•
	KG01330029	330	12	2	•	•
	KG01330030	330	14	2	•	•
	KG01330031	330	15	2	•	•
	KG01330032	330	16	2	•	•
	KG01330033	330	18	2	•	•
	KG01330034	330	20	2	•	•
	KG01330035	330	22	2	•	•
	KG01330036	330	25	2	•	•
	KG01330037	330	30	2	•	•
	KG01330038	330	4	3	•	•
	KG01330039	330	5	3	•	•
	KG01330040	330	6	3	•	•
	KG01330041	330	8	3	•	•
KG01330042	330	10	3	•	•	
KG01330043	330	12	3	•	•	

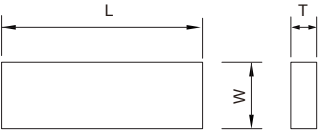


330L

Shape	Style	Dimension (mm)			GEHM Grade	
		L	W	T	GK05	GU20
 Turning Inserts  Threading Inserts Parting & Grooving Inserts  Milling Inserts  Woodworking Inserts  Drilling Inserts  Circular Saw  Carbide Flats	KG01330044	330	14	3	•	•
	KG01330045	330	15	3	•	•
	KG01330046	330	16	3	•	•
	KG01330047	330	18	3	•	•
	KG01330048	330	20	3	•	•
	KG01330049	330	22	3	•	•
	KG01330050	330	25	3	•	•
	KG01330051	330	30	3	•	•
	KG01330052	330	4	4	•	•
	KG01330053	330	5	4	•	•
	KG01330054	330	6	4	•	•
	KG01330055	330	8	4	•	•
	KG01330056	330	10	4	•	•
	KG01330057	330	12	4	•	•
	KG01330058	330	14	4	•	•
	KG01330059	330	15	4	•	•
	KG01330060	330	16	4	•	•

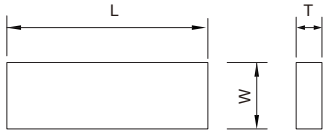


330L

Shape	Style	Dimension (mm)			GEHM Grade	
		L	W	T	GK05	GU20
	KG01330061	330	18	4	•	•
	KG01330062	330	20	4	•	•
	KG01330063	330	22	4	•	•
	KG01330064	330	25	4	•	•
	KG01330065	330	30	4	•	•
	KG01330066	330	5	5	•	•
	KG01330067	330	6	5	•	•
	KG01330068	330	8	5	•	•
	KG01330069	330	10	5	•	•
	KG01330070	330	12	5	•	•
	KG01330071	330	14	5	•	•
	KG01330072	330	15	5	•	•
	KG01330073	330	16	5	•	•
	KG01330074	330	18	5	•	•
	KG01330075	330	20	5	•	•
KG01330076	330	22	5	•	•	
KG01330077	330	25	5	•	•	



330L

Shape	Style	Dimension (mm)			GEHM Grade	
		L	W	T	GK05	GU20
	KG01330078	330	30	5	•	•
	KG01330079	330	6	6	•	•
	KG01330080	330	8	6	•	•
	KG01330081	330	10	6	•	•
	KG01330082	330	12	6	•	•
	KG01330083	330	14	6	•	•
	KG01330084	330	15	6	•	•
	KG01330085	330	16	6	•	•
	KG01330086	330	18	6	•	•
	KG01330087	330	20	6	•	•
	KG01330088	330	22	6	•	•
	KG01330089	330	25	6	•	•



Turning Inserts



Threading Inserts
Parting &
Grooving Inserts



Milling Inserts



Woodworking Inserts



Drilling Inserts

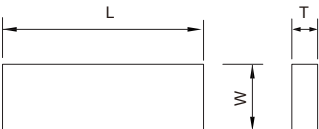


Circular Saw



Carbide Flats

STB

Shape	Style	Dimension (mm)						GEHM Grade	
		T		W		L		GK05	GU20
		inch	mm	inch	mm	inch	mm		
	STB-12	0.030	0.76	0.063	1.60	1.000	25.40		•
	STB-12A	0.031	0.80	0.063	1.59	1.500	38.10		•
	STB-13	0.047	1.19	0.094	2.38	1.000	25.40		•
	STB-13A	0.046	1.17	0.094	2.39	0.813	20.65		•
	STB-24A	0.063	1.60	0.125	3.18	1.000	25.40	•	•
	STB-24C	0.063	1.60	0.125	3.18	1.250	31.75		•
	STB-24D	0.063	1.60	0.125	3.18	1.500	38.10	•	
	STB-24B	0.063	1.60	0.125	3.18	3.000	76.20	•	•
	STB-24L	0.063	1.60	0.125	3.18	6.000	152.40	•	
	STB-26A	0.063	1.60	0.188	4.76	1.000	25.40	•	•
	STB-26C	0.063	1.60	0.188	4.76	3.000	76.20	•	•
	STB-26L	0.063	1.60	0.188	4.76	6.000	152.40	•	
	STB-28A	0.063	1.60	0.250	6.35	1.000	25.40	•	
	STB-28B	0.063	1.60	0.250	6.35	1.250	31.75	•	
	STB-28D	0.063	1.60	0.250	6.35	3.000	76.20	•	
	STB-28L	0.063	1.60	0.250	6.35	6.000	152.40	•	
STB-210	0.063	1.60	0.313	7.94	6.000	152.40	•	•	
STB-212C	0.063	1.60	0.375	9.53	6.000	152.40	•	•	



Turning Inserts



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Grooving Inserts



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Woodworking Inserts



Drilling Inserts










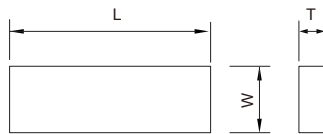
Circular Saw



Carbide Flats

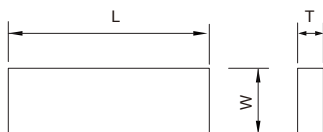
STB

Shape	Style	Dimension (mm)						GEHM Grade	
		T		W		L		GK05	GU20
		inch	mm	inch	mm	inch	mm		
 Turning Inserts  Threading Inserts Parting & Grooving Inserts  Milling Inserts  Woodworking Inserts  Drilling Inserts  Circular Saw  Carbide Flats	STB-216	0.063	1.60	0.500	12.70	6.000	152.40	•	•
	STB-220	0.063	1.60	0.625	15.875	6.000	152.40	•	
	STB-224	0.063	1.60	0.750	19.05	6.000	152.40	•	
	STB-232	0.063	1.60	1.000	25.40	6.000	152.40	•	
	STB-23	0.063	1.60	1.125	28.58	6.000	152.40		
	STB-240	0.063	1.60	1.250	31.75	6.000	152.40		
	STB-244	0.063	1.60	1.375	34.93	6.000	152.40		
	STB-248	0.063	1.60	1.500	38.10	6.000	152.40		
	STB-14	0.078	1.98	0.125	3.18	1.125	28.58	•	
	STB-34	0.094	2.39	0.125	3.18	5.000	127.00	•	•
	STB-36	0.094	2.39	0.188	4.76	1.125	28.58	•	
	STB-36A	0.094	2.39	0.188	4.76	1.250	31.75	•	
	STB-38A	0.094	2.39	0.250	6.35	1.000	25.40		
	STB-38B	0.094	2.39	0.250	6.35	1.500	38.10		
	STB-38D	0.094	2.39	0.250	6.35	5.000	127.00	•	•
	STB-38E	0.094	2.39	0.250	6.35	6.000	152.40	•	
	STB-38L	0.094	2.39	0.250	6.35	8.000	203.20	•	
	STB-310A6	0.094	2.39	0.313	7.95	2.000	50.80	•	•

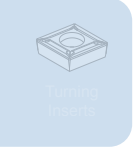


STB

Shape	Style	Dimension (mm)						GEHM Grade	
		T		W		L		GK05	GU20
		inch	mm	inch	mm	inch	mm		
STB	STB-310B	0.094	2.39	0.313	7.94	3.000	76.20	•	
	STB-310C	0.094	2.39	0.313	7.94	5.000	127.00	•	•
	STB-310L	0.094	2.39	0.313	7.94	8.000	203.20	•	
	STB-312C	0.094	2.39	0.375	9.525	6.000	152.40	•	•
	STB-316	0.094	2.39	0.500	12.70	6.000	152.40	•	•
	STB-320	0.094	2.39	0.625	15.875	6.000	152.40	•	•
	STB-320L	0.094	2.39	0.625	15.875	8.000	203.20	•	
	STB-324	0.094	2.39	0.750	19.05	6.000	152.40	•	•
	STB-328	0.094	2.39	0.875	22.23	6.000	152.40	•	
	STB-332	0.094	2.39	1.000	25.40	6.000	152.40	•	•
	STB-340	0.094	2.39	1.250	31.75	6.000	152.40	•	
	STB-348	0.094	2.39	1.500	38.10	6.000	152.40	•	
	STB-46	0.125	3.18	0.188	4.76	6.000	152.40	•	•
	STB-48A	0.125	3.18	0.250	6.35	1.000	25.40	•	
	STB-48B	0.125	3.18	0.250	6.35	1.250	31.75	•	•
	STB-48E	0.125	3.18	0.250	6.35	2.250	57.15	•	•
	STB-48F	0.125	3.18	0.250	6.35	1.500	38.10	•	
STB-48C	0.125	3.18	0.250	6.35	2.250	57.15	•	•	



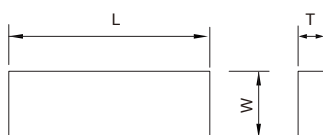
STB



Shape	Style	Dimension (mm)						GEHM Grade	
		T		W		L		GK05	GU20
		inch	mm	inch	mm	inch	mm		
	STB-48D	0.125	3.18	0.250	6.35	3.000	76.20	•	
	STB-410A	0.125	3.18	0.313	7.94	1.500	38.10	•	•
	STB-410B	0.125	3.18	0.313	7.94	3.000	76.20	•	
	STB-410	0.125	3.18	0.313	7.94	6.000	152.40	•	•
	STB-412D	0.125	3.18	0.375	9.525	1.000	25.40	•	•
	STB-412A	0.125	3.18	0.375	9.525	2.000	50.80	•	
	STB-412B	0.125	3.18	0.375	9.525	3.000	76.20	•	•
	STB-412C	0.125	3.18	0.375	9.525	6.000	152.40	•	•
	STB-416A	0.125	3.18	0.500	12.70	1.000	25.40	•	•
	STB-416B	0.125	3.18	0.500	12.70	1.500	38.10	•	•
	STB-416C	0.125	3.18	0.500	12.70	3.000	76.20	•	•
	STB-416	0.125	3.18	0.500	12.70	6.000	152.40	•	•
	STB-420	0.125	3.18	0.625	15.875	6.000	152.40	•	•
	STB-424	0.125	3.18	0.750	19.05	6.000	152.40	•	•
	STB-428	0.125	3.18	0.875	22.23	6.000	152.40	•	•
	STB-432	0.125	3.18	1.000	25.40	6.000	152.40	•	•
	STB-436	0.125	3.18	1.125	28.58	6.000	152.40	•	
STB-440	0.125	3.18	1.250	31.75	6.000	152.40	•	•	

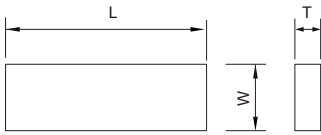
STB

Shape	Style	Dimension (mm)						GEHM Grade	
		T		W		L		GK05	GU20
		inch	mm	inch	mm	inch	mm		
STB	STB-444	0.125	3.18	1.375	34.93	6.000	152.40	•	
	STB-448	0.125	3.18	1.500	38.10	6.000	152.40	•	•
	STB-456	0.125	3.18	1.750	44.45	6.000	152.40		
	STB-464	0.125	3.18	2.000	50.80	6.000	152.40	•	
	STB-58	0.156	3.96	0.250	6.35	6.000	152.40		
	STB-510	0.156	3.96	0.313	7.95	6.000	152.40		
	STB-512C	0.156	3.96	0.375	9.525	6.000	152.40		•
	STB-516	0.156	3.96	0.500	12.70	6.000	152.40	•	
	STB-520	0.156	3.96	0.625	15.875	6.000	152.40	•	
	STB-524	0.156	3.96	0.750	19.05	6.000	152.40	•	
	STB-528	0.156	3.96	0.875	22.23	6.000	152.40	•	
	STB-532	0.156	3.96	1.000	25.40	6.000	152.40	•	
	STB-536	0.156	3.96	1.125	28.58	6.000	152.40	•	
	STB-540	0.156	3.96	1.250	31.75	6.000	152.40	•	
	STB-548	0.156	3.96	1.500	38.10	6.000	152.40	•	
	STB-552	0.156	3.96	1.625	41.28	6.000	152.40		
	STB-556	0.156	3.96	1.750	44.45	6.000	152.40	•	
STB-560	0.156	3.96	1.875	47.63	6.000	152.40			



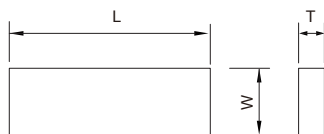
STB

Shape	Style	Dimension (mm)						GEHM Grade		
		T		W		L		GK05	GU20	
		inch	mm	inch	mm	inch	mm			
Turning Inserts Threading Inserts Parting & Grooving Inserts Milling Inserts Woodworking Inserts Drilling Inserts Circular Saw Carbide Flats	STB	STB-564	0.156	3.96	2.000	50.80	6.000	152.40	•	
	STB-68A	0.188	4.78	0.250	6.3	3.000	76.20	•		
	STB-68	0.188	4.78	0.250	6.35	6.000	152.40	•	•	
	STB-610	0.188	4.78	0.313	7.94	6.000	152.40	•	•	
	STB-612A	0.188	4.78	0.375	9.525	3.000	76.20	•		
	STB-612	0.188	4.78	0.375	9.525	6.000	152.40	•	•	
	STB-616A	0.188	4.78	0.500	12.70	3.000	76.20	•		
	STB-616	0.188	4.78	0.500	12.70	6.000	152.40	•	•	
	STB-620A	0.188	4.76	0.625	15.875	3.000	76.20	•		
	STB-620	0.188	4.76	0.625	15.875	6.000	152.40	•	•	
	STB-624	0.188	4.76	0.750	19.05	6.000	152.40	•	•	
	STB-628	0.188	4.76	0.875	22.23	6.000	152.40	•		
	STB-632	0.188	4.76	1.000	25.40	6.000	152.40	•	•	
	STB-636	0.188	4.78	1.125	28.58	6.000	152.40			
	STB-640	0.188	4.78	1.250	31.75	6.000	152.40	•		
	STB-644	0.188	4.78	1.375	34.93	6.000	152.40	•		
STB-652	0.188	4.78	1.625	41.28	6.000	152.40				
STB-656	0.188	4.78	1.750	44.45	6.000	152.40				





STB


Shape	Style	Dimension (mm)						GEHM Grade	
		T		W		L		GK05	GU20
		inch	mm	inch	mm	inch	mm		
STB	STB-660	0.188	4.78	1.875	47.63	6.000	152.40		
	STB-664	0.188	4.78	2.000	50.80	6.000	152.40		
	STB-88	0.188	4.78	0.250	6.35	6.000	152.40		
	STB-810	0.188	4.78	0.313	7.95	6.000	152.40		
	STB-812A	0.250	6.35	0.375	9.525	3.000	76.20	•	
	STB-812	0.250	6.35	0.375	9.525	6.000	152.40	•	•
	STB-816C	0.250	6.35	0.500	12.70	2.000	50.80	•	
	STB-816A	0.250	6.35	0.500	12.70	3.000	76.20	•	
	STB-816	0.250	6.35	0.500	12.70	6.000	152.40	•	•
	STB-820A	0.250	6.35	0.625	15.875	3.000	76.20	•	
	STB-820	0.250	6.35	0.625	15.875	6.000	152.40	•	
	STB-824A	0.250	6.35	0.750	19.05	3.000	76.20	•	
	STB-824	0.250	6.35	0.750	19.05	6.000	152.40	•	•
	STB-828	0.250	6.35	0.875	22.23	6.000	152.40		
	STB-832	0.250	6.35	1.000	25.40	6.000	152.40		
	STB-836	0.250	6.35	1.125	28.58	6.000	152.40		
	STB-840	0.250	6.35	1.250	31.75	6.000	152.40		
STB-844	0.250	6.35	1.375	34.93	6.000	152.40			





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Turning Inserts
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Threading Inserts
Parting & Grooving Inserts
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Milling Inserts
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Woodworking Inserts
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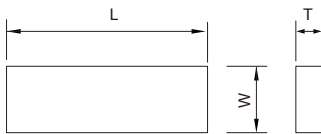
Drilling Inserts
- 

Circular Saw
- 

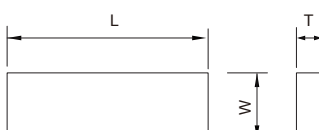
Carbide Flats

STB

Shape	Style	Dimension (mm)						GEHM Grade
		T		W		L		GK05
		inch	mm	inch	mm	inch	mm	
Turning Inserts Threading Inserts Parting & Grooving Inserts Milling Inserts Woodworking Inserts Drilling Inserts Circular Saw Carbide Flats	STB-848	0.250	6.35	1.500	38.10	6.000	152.40	
	STB-852	0.250	6.35	1.625	41.28	6.000	152.40	
	STB-856	0.250	6.35	1.750	44.45	6.000	152.40	
	STB-860	0.250	6.35	1.875	47.63	6.000	152.40	
	STB-864	0.250	6.35	2.000	50.80	6.000	152.40	•
	STB-1012	0.375	9.53	0.375	9.525	6.000	152.40	•
	STB-1016	0.375	9.53	0.500	12.70	6.000	152.40	
	STB-1018	0.375	9.53	0.563	14.30	6.000	152.40	•
	STB-1020	0.375	9.53	0.625	15.875	6.000	152.40	
	STB-1024	0.375	9.53	0.750	19.05	6.000	152.40	
	STB-1028	0.375	9.53	0.875	22.23	6.000	152.40	•
	STB-1032	0.375	9.53	1.000	25.40	6.000	152.40	
	STB-1036	0.375	9.53	0.125	3.18	6.000	152.40	
	STB-1040	0.375	9.53	1.250	31.75	6.000	152.40	•
	STB-1048	0.375	9.53	1.500	38.10	6.000	152.40	•
	STB-1052	0.375	9.525	1.625	41.28	6.000	152.40	
	STB-1056	0.375	9.525	1.750	44.45	6.000	152.40	
	STB-1060	0.375	9.525	1.875	47.63	6.000	152.40	



STB

Shape	Style	Dimension (mm)						GEHM Grade	
		T		W		L		GK05	GU20
		inch	mm	inch	mm	inch	mm		
	STB-1064	0.375	9.525	2.000	50.80	6.000	152.40		
	STB-1216	0.375	9.525	0.500	12.70	6.000	152.40		•
	STB-1220	0.375	9.525	0.625	15.875	6.000	152.40		
	STB-1224	0.375	9.525	0.750	19.05	6.000	152.40	•	•
	STB-1228	0.375	9.525	0.875	22.23	6.000	152.40		
	STB-1232	0.375	9.525	1.000	25.40	6.000	152.40		
	STB-1236	0.375	9.525	1.125	28.58	6.000	152.40		
	STB-1240	0.375	9.525	1.250	31.75	6.000	152.40		
	STB-1244	0.375	9.525	1.375	34.93	6.000	152.40		
	STB-1248	0.375	9.525	1.500	38.10	6.000	152.40		
	STB-1252	0.375	9.525	1.625	41.28	6.000	152.40		
	STB-1256	0.375	9.525	1.750	44.45	6.000	152.40		
	STB-1260	0.375	9.525	1.875	47.63	6.000	152.40		
	STB-1264	0.375	9.525	2.000	50.80	6.000	152.40		



Turning Inserts



Threading Inserts Parting & Grooving Inserts



Milling Inserts



Woodworking Inserts



Drilling Inserts










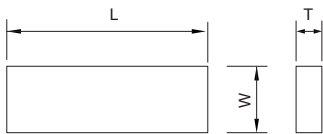
Circular Saw



Carbide Flats

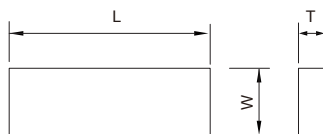
1000

Shape	Style	Dimension (mm)						GEHM Grade	
		T		W		L		GK05	GU20
		inch	mm	inch	mm	inch	mm		
 Turning Inserts  Threading Inserts Parting & Grooving Inserts  Milling Inserts  Woodworking Inserts  Drilling Inserts  Circular Saw  Carbide Flats	1010	0.063	1.60	0.125	3.18	0.625	15.875	•	
	1020	0.063	1.60	0.188	4.78	0.250	6.35	•	•
	1025	0.063	1.60	0.250	6.35	0.250	6.35		
	1030	0.063	1.60	0.250	6.35	0.313	7.95	•	
	1035	0.094	2.39	0.125	3.18	0.750	19.05		
	1040	0.094	2.39	0.188	4.78	0.312	7.92	•	
	1050	0.094	2.39	0.188	4.78	0.500	12.70	•	
	1060	0.094	2.39	0.250	6.35	0.375	9.525	•	
	1070	0.094	2.39	0.250	6.35	0.500	12.70	•	
	1080	0.094	2.39	0.312	7.92	0.375	9.525	•	
	1090	0.094	2.39	0.375	9.53	0.375	9.525	•	
	1100	0.094	2.39	0.375	9.53	0.500	12.70	•	
	1105	0.094	2.39	0.438	11.13	0.500	12.70	•	
	1110	0.125	3.18	0.188	4.78	0.750	19.05	•	
	1120	0.125	3.18	0.250	6.35	0.500	12.70	•	
1130	0.125	3.18	0.250	6.35	0.625	15.875	•		
1140	0.125	3.18	0.250	6.35	0.750	19.05	•		
1150	0.125	3.18	0.313	7.95	0.500	12.70	•		





1000


Shape	Style	Dimension (mm)						GEHM Grade	
		T		W		L		GK05	GU20
		inch	mm	inch	mm	inch	mm		
1000	1160	0.125	3.18	0.312	7.92	0.500	12.70	•	
	1170	0.165	4.19	0.313	7.95	0.626	15.90	•	
	1180	0.125	3.18	0.375	9.525	0.500	12.70	•	•
	1190	0.125	3.18	0.375	9.525	0.750	19.05	•	•
	1200	0.125	3.18	0.500	12.70	0.500	12.70	•	•
	1210	0.125	3.18	0.500	12.70	0.750	19.05	•	•
	1215	0.125	3.18	0.750	19.05	0.750	19.05	•	
	1220	0.156	3.96	0.375	9.525	0.562	14.27	•	•
	1230	0.156	3.96	0.375	9.525	0.750	19.05	•	
	1240	0.156	3.96	0.625	15.875	0.625	15.88	•	
	1250	0.188	4.78	0.312	7.92	0.438	11.13	•	
	1260	0.188	4.78	0.375	9.525	0.500	12.70	•	•
	1270	0.188	4.78	0.375	9.525	0.500	12.70	•	
	1280	0.188	4.78	0.375	9.525	0.625	15.88	•	
	1290	0.188	4.78	0.375	9.525	0.750	19.05	•	
	1300	0.188	4.78	0.438	11.13	0.625	15.88	•	
1310	0.188	4.78	0.438	11.13	0.813	20.65	•		
1320	0.188	4.78	0.500	12.70	0.500	12.70	•		





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Turning Inserts
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Threading Inserts
Parting & Grooving Inserts
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Milling Inserts
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Woodworking Inserts
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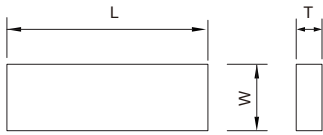
Drilling Inserts
- 

Circular Saw
- 

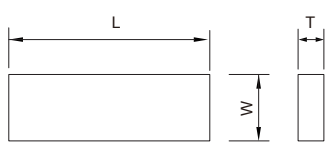
Carbide Flats

1000

Shape	Style	Dimension (mm)						GEHM Grade	
		T		W		L		GK05	
		inch	mm	inch	mm	inch	mm		
Turning Inserts Threading Inserts Parting & Grooving Inserts Milling Inserts Woodworking Inserts Drilling Inserts Circular Saw Carbide Flats	1000	1330	0.188	4.78	0.500	12.70	0.750	19.05	•
	1340	0.188	4.78	0.750	19.05	0.750	19.05	•	
	1350	0.250	6.35	0.375	9.525	0.562	14.27	•	
	1360	0.250	6.35	0.375	9.525	0.750	19.05	•	
	1370	0.250	6.35	0.438	11.13	0.625	15.88		
	1380	0.250	6.35	0.500	12.70	0.750	19.05	•	
	1390	0.250	6.35	0.625	15.875	0.625	15.88		
	1400	0.250	6.35	0.750	19.05	0.750	19.05	•	
	1405	0.250	6.35	0.750	19.05	1.000	25.40	•	
	1410	0.250	6.35	0.750	19.05	1.000	25.40	•	
	1415	0.25	6.35	0.438	11.13	1.000	25.40		
	1420	0.313	7.95	0.500	12.70	0.625	15.88		
	1440	0.313	7.95	0.500	12.70	0.750	19.05	•	
	1450	0.313	7.95	0.500	12.70	1.000	25.40	•	
	1460	0.313	7.95	0.625	15.875	1.000	25.40		
	1470	0.313	7.95	0.750	19.05	0.750	19.05		
	1475	0.313	7.95	0.750	19.05	1.000	25.40		
1480	0.313	7.95	0.750	19.05	1.250	31.75	•		



1000

Shape	Style	Dimension (mm)						GEHM Grade
		T		W		L		GK05
		inch	mm	inch	mm	inch	mm	
	1490	0.375	9.525	0.500	12.70	0.750	19.05	●
	1500	0.375	9.525	0.500	12.70	1.000	25.40	
	1515	0.375	9.525	0.625	15.875	1.250	31.75	
	1520	0.375	9.525	0.750	19.05	1.250	31.75	●
	1525	0.375	9.525	0.750	19.05	1.500	38.10	●
	1530	0.500	12.70	0.750	19.05	1.000	25.40	●
	1540	0.500	12.70	0.750	19.05	1.250	31.75	
	1550	0.500	12.70	0.750	19.05	1.500	38.10	



Turning Inserts



Threading Inserts Parting & Grooving Inserts



Milling Inserts



Woodworking Inserts



Drilling Inserts



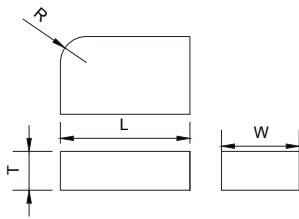
Circular Saw



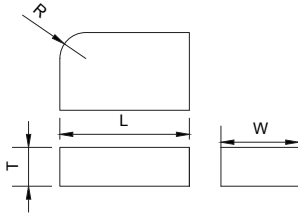
Carbide Flats

2000

Shape	Style	Dimension (mm)								GEHM Grade	
		T		W		L		R		GK05	GU20
		inch	mm	inch	mm	inch	mm	inch	mm		
Turning Inserts Threading Inserts Parting & Grooving Inserts Milling Inserts Woodworking Inserts Drilling Inserts Circular Saw Carbide Flats	2010	0.063	1.60	0.125	3.18	0.625	15.875	0.125	3.18		
	2020	0.063	1.60	0.188	4.78	0.250	6.35	0.125	3.18	•	
	2025	0.063	1.60	0.250	4.78	0.313	6.35	0.125	3.18		
	2030	0.063	1.60	0.250	6.35	0.313	7.95	0.125	3.18	•	
	2035	0.094	2.39	0.125	3.18	0.750	19.05	0.125	3.18		
	2040	0.094	2.39	0.188	4.78	0.313	7.95	0.125	3.18	•	•
	2050	0.094	2.39	0.188	4.78	0.500	12.70	0.125	3.18	•	
	2060	0.094	2.39	0.250	6.35	0.375	9.525	0.125	3.18	•	
	2070	0.094	2.39	0.250	6.35	0.500	12.70	0.125	3.18	•	
	2080	0.094	2.39	0.313	7.95	0.375	9.525	0.188	4.78	•	
	2090	0.094	2.39	0.375	9.525	0.375	9.525	0.188	4.78		
	2100	0.094	2.39	0.375	9.525	0.500	12.70	0.188	4.78	•	
	2105	0.094	2.39	0.438	11.13	0.500	12.70	0.25	6.35	•	
	2110	0.125	3.18	0.188	4.78	0.750	19.05	0.125	3.18	•	
	2120	0.125	3.18	0.250	6.35	0.500	12.70	0.125	3.18	•	
	2130	0.125	3.18	0.250	6.35	0.625	15.875	0.125	3.18	•	
2140	0.125	3.18	0.250	6.35	0.750	19.05	0.125	3.18	•	•	
2150	0.125	3.18	0.313	7.95	0.438	11.13	0.188	4.78			









2000

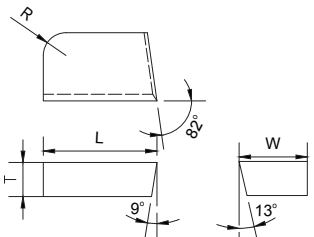
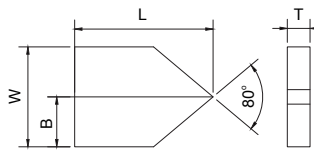
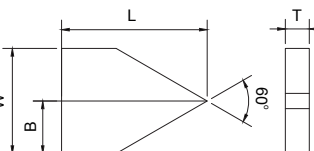
Shape	Style	Dimension (mm)								GEHM Grade	
		T		W		L		R		GK05	GU20
		inch	mm	inch	mm	inch	mm	inch	mm		
	2160	0.125	3.18	0.313	7.95	0.500	12.70	0.188	4.78		
	2170	0.125	3.18	0.313	7.95	0.625	15.875	0.188	4.78	•	
	2180	0.125	3.18	0.375	9.525	0.500	12.70	0.188	4.78	•	
	2190	0.125	3.18	0.375	9.525	0.750	19.05	0.188	4.78		
	2210	0.125	3.18	0.500	12.70	0.750	19.05	0.25	6.35	•	
	2215	0.125	3.18	0.750	19.05	0.750	19.05	0.250	6.35	•	
	2220	0.156	3.96	0.375	9.525	0.563	14.30	0.188	4.78		•
	2230	0.156	3.96	0.375	9.525	0.750	19.05	0.188	4.78		•
	2240	0.156	3.96	0.625	15.875	0.625	15.875	0.250	6.35	•	
	2250	0.188	4.78	0.313	7.95	0.438	11.13	0.188	4.78		
	2260	0.188	4.78	0.313	7.95	0.625	15.875	0.188	4.78		
	2270	0.188	4.78	0.375	9.525	0.500	12.70	0.188	4.78		
	2280	0.188	4.78	0.375	9.525	0.625	15.875	0.188	4.78		
	2290	0.188	4.78	0.375	9.525	0.750	19.05	0.188	4.78		•
	2300	0.188	4.78	0.438	11.13	0.625	15.875	0.250	6.35		
	2310	0.188	4.78	0.438	11.13	0.813	20.65	0.250	6.35	•	•
	2320	0.188	4.78	0.500	12.70	0.500	12.70	0.250	6.35		
2330	0.188	4.78	0.500	12.70	0.750	19.05	0.250	6.35			
2340	0.188	4.78	0.750	19.05	0.750	19.05	0.250	6.35	•	•	



3000 / 4000 / P3000

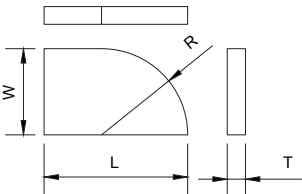
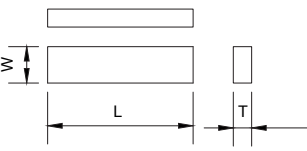
Shape	Style	Dimension (mm)								GEHM Grade				
		T		W		L		R		GK05	GU20			
		inch	mm	inch	mm	inch	mm	inch	mm					
 <p>Turning Inserts</p>	3000	3360	0.250	6.35	0.375	9.525	0.750	19.05	0.188	4.78	•			
	3380	0.250	6.35	0.500	12.70	0.750	19.05	0.250	6.35					
	3390	0.250	6.35	0.563	14.30	1.000	25.40	0.250	6.35		•			
	3430	0.313	7.95	0.438	11.13	0.938	23.83	0.250	6.35					
	3440	0.313	7.95	0.500	12.70	0.750	19.05	0.250	6.35		•			
	3460	0.313	7.95	0.625	15.875	1.000	25.40	0.250	6.35	•				
	3510	0.375	9.525	0.625	15.875	1.000	25.40	0.250	6.35					
 <p>Threading Inserts Parting & Grooving Inserts</p>	 <p>Milling Inserts</p>	4000	4360	0.25	6.35	0.375	9.525	0.750	19.05	0.188	4.78			
		4380	0.25	6.35	0.5	12.7	0.750	19.05	0.25	6.35		•		
		4390	0.25	6.35	0.563	14.30	1.000	25.4	0.25	6.35	•			
		4430	0.313	7.95	0.438	11.13	0.938	23.825	0.25	6.35				
		4440	0.313	7.95	0.5	12.7	0.750	19.05	0.25	6.35	•			
		4460	0.313	7.95	0.625	15.875	1.000	25.4	0.25	6.35				
		4510	0.313	7.95	0.625	15.875	1.000	25.4	0.25	6.35		•		
 <p>Woodworking Inserts</p>	 <p>Drilling Inserts</p>	 <p>Circular Saw</p>	P3000	P3070	0.094	2.39	0.250	6.35	0.500	12.70	0.125	3.18	•	
			P3170	0.125	3.18	0.313	7.95	0.625	15.875	0.188	4.78			
			P3230	0.156	3.96	0.375	9.525	0.750	19.05	0.188	4.78	•	•	
			P3310	0.188	4.78	0.438	11.13	0.813	20.65	0.250	6.35			
			P3390	0.250	6.35	0.563	14.30	1.000	25.40	0.250	6.35		•	
			P3430	0.313	7.95	0.438	11.13	0.938	23.83	0.250	6.35			

P400 / 5000 / 6000

Shape	Style	Dimension (mm)								GEHM Grade	
		T		W		L		R		GK05	GU20
		inch	mm	inch	mm	inch	mm	inch	mm		
	P4040	0.094	2.39	0.188	4.78	0.313	7.95	0.125	3.18		
	P4070	0.094	2.39	0.25	6.35	0.500	12.70	0.125	3.18	•	
	P4170	0.125	3.18	0.313	7.95	0.625	15.875	0.188	4.78		•
	P4230	0.156	3.96	0.375	9.525	0.75	19.05	0.188	4.78		
	P4310	0.188	4.78	0.438	11.13	0.813	20.65	0.250	6.35		•
	P4390	0.25	6.35	0.563	14.30	1.00	25.4	0.250	6.35	•	
	5030	0.063	1.60	0.250	6.35	0.313	7.95	0.125	3.18		
	5080	0.094	2.39	0.313	7.95	0.375	9.525	0.156	3.96		
	5100	0.094	2.39	0.375	9.525	0.438	11.13	0.188	4.78		
	5105	0.094	2.39	0.438	11.13	0.500	12.70	0.219	5.56		
	5200	0.125	3.18	0.500	12.70	0.500	12.70	0.250	6.35		
	5240	0.156	3.96	0.625	15.875	0.625	15.875	0.313	7.95		
	5340	0.188	4.78	0.750	19.05	0.750	19.05	0.375	9.53		
	5410	0.250	6.35	1.000	25.40	0.750	19.05	0.500	12.70		
	6080	0.094	2.39	0.313	7.95	0.375	9.525	0.156	3.96		
	6100	0.094	2.39	0.375	9.525	0.500	12.70	0.188	4.78	•	
	6105	0.094	2.39	0.438	11.13	0.500	12.70	0.219	5.56		
	6200	0.125	3.18	0.500	12.70	0.500	12.70	0.250	6.35	•	
	6205	0.125	3.18	0.500	12.70	0.562	14.27	0.250	6.35		
	6240	0.156	3.96	0.625	15.875	0.625	15.875	0.313	7.95	•	
	6340	0.188	4.78	0.750	19.05	0.750	19.05	0.375	9.525	•	
	6410	0.250	6.35	1.000	25.40	0.750	19.05	0.500	12.7		



Reamer Tips

Shape	Style	Dimension (mm)								GEHM Grade	
		T		W		L		R		GK05	GU20
		inch	mm	inch	mm	inch	mm	inch	mm		
 <p>Diagram showing a reamer tip with dimensions: W (width), L (length), T (thickness), and R (radius).</p>	RT-1	0.035	0.89	0.063	1.60	0.500	12.70	0.250	6.35	•	•
	RT-2	0.035	0.89	0.094	2.39	0.500	12.70	0.250	6.35		
	RT-3	0.055	1.40	0.094	2.39	0.625	15.875	0.250	6.35	•	
	RT-4	0.074	1.88	0.125	3.18	0.750	19.05	0.250	6.35		
	RT-5	0.088	2.24	0.156	3.96	0.875	22.23	0.250	6.35		
	RT-6	0.103	2.62	0.188	4.78	0.875	22.23	0.313	7.95	•	•
	RT-7	0.074	1.88	0.203	5.16	0.750	19.05	0.313	7.95		•
	RT-8	0.074	1.88	0.266	6.76	0.750	19.05	0.275	6.99		•
	RT-9	0.074	1.88	0.313	7.95	0.750	19.05	0.375	9.525	•	•
	RT-10	0.074	1.88	0.375	9.525	0.750	19.05	0.375	9.525		
 <p>Diagram showing a reamer tip with dimensions: W (width), L (length), and T (thickness).</p>	RRT-1	0.035	0.89	0.063	1.60	0.500	12.70	-	-	•	
	RRT-2	0.55	13.97	0.094	2.39	0.500	12.70	-	-		
	RRT-3	0.055	1.40	0.094	2.388	0.500	12.70	-	-		
	RRT-4	0.074	1.88	0.125	3.18	0.750	19.05	-	-		
	RRT-5	0.088	2.24	0.156	3.96	0.875	22.23	-	-		
	RRT-6	0.103	2.62	0.188	4.78	0.875	22.23	-	-		
	RRT-7	0.063	1.60	0.203	5.16	0.750	19.05	-	-	•	
	RRT-8	0.063	1.60	0.266	6.76	0.750	19.05	-	-	•	
	RRT-9	0.074	1.88	0.313	7.95	0.750	19.05	-	-		
	RRT-10	0.074	1.88	0.375	9.525	0.750	19.05	-	-		



Turning Inserts



Threading Inserts
Parting & Grooving Inserts



Milling Inserts



Woodworking Inserts



Drilling Inserts



Circular Saw



Carbide Flats

Reamer Tips

Shape	Style	Dimension (mm)					GEHM Grade	
		L	T	S	K	R	GK30H	GK05
E*** 	E515	15.00	2.50	1.30	1.50	20.00	•	•
	E518	18.00	3.00	1.50	1.50	25.00	•	
	E522	22.00	3.50	2.00	1.50	25.00	•	•
	E525	25.00	4.00	2.50	2.00	30.00	•	•
	E530	30.00	5.00	3.00	2.00	30.00	•	•
	E540	40.00	6.00	3.50	2.00	30.00	•	•

